

# Three-Phase General Purpose Motors

## ODP CAST IRON

WEG Open Drip Proof (ODP) motor is a general purpose line designed for environments where dirt and moisture are minimal. The ODP cast iron frame is designed to provide maximum ventilation and heat dissipation, offering low vibration levels, high mechanical stiffness and durability. Widely used in applications such as compressors, pumps and chillers, the ODP motor line meets or exceeds the efficiency levels determined by International Standards and the minimum efficiency level programs in force worldwide.

### Standard Features

- Rated output: NEMA (60 Hz) - 15 to 2,500 HP
- Number of poles: 2 through 6
- Frame sizes NEMA 254T to L6808/09
- Frequency: 50 or 60 Hz
- Voltage: 208 to 4,160 V
- Degree of protection ODP (IP23) for frames 256T to L5810 WPI (IP24) for frame size L6808/09
- Efficiency levels: NEMA Premium® Efficiency (60Hz)
- Color: RAL 5009
- Cooling method: IC-01 according to DIN EN 60034-6
- Mounting: F-1
- Frame, end-shields and terminal box material: FC 200 cast iron
- Flying leads for motor connection
- PT100 3 wires - one per phase for frame size 5010/11 up to L6808/09 - Voltage 1.2kV and above

### Optional Features

- Voltage: 5,000 to 6,600 V
- Accessories terminal box (standard for medium and high voltage motors)
- Thermal protections: Thermostats or RTD's (Pt-100) on windings or bearings
- Space heaters
- Cable glands
- Roller bearings



### Features that make a difference:

- 50/60 Hz rated up to 250 HP (Same Horse Power at 50 Hz with a 1.0 Service Factor)
- Class F insulation (Impregnation Resin and Magnet wire are class H)
- Class B Rise at 1.15 Service Factor
- F1 Mounted (Cast Iron Frame motors are F2 convertible)
- Stainless Steel Nameplate - Laser etched with high contrast background (Cast Iron Frames only)
- Cast Iron Frames: Regreasable ball bearings (Frames 254T and up)

### Inverter Rated:

**1000:1 for variable torque**

**4:1 for constant torque**

*\* Frame 404/5T 150HP and up 2:1CT and 1000:1VT*

### ADDITIONAL TECHNICAL DATA

ELECTRICAL DATA: B-16

MECHANICAL DATA: B-74



# Three-Phase General Purpose Motors

ODP ROLLED STEEL

## Standard Features:

- Rated Output: 0.25 to 25 HP
- Number of Poles: 2 through 6
- Class F insulation
- Frame Sizes: NEMA 56 to 254/6T
- Efficiency levels: NEMA Premium®
- Frequency: 60 Hz (dual rated 50 Hz 190-220/380-415V)
- IP21 standard
- F1 mount as standard
- Foot mount / C-face / Footless availability
- Enclosure: ODP
- Aluminum endshields
- Cast Iron flanges for improved strength (182/4TC and larger)
- Internal bolts, giving a clean surface to the motor, avoiding trapping materials and allowing easy paint job after assembly to the load if required
- Double shielded ball bearings on frames 56 to 213/5T. Optional double sealed ball bearings and/or bearing cap
- Versions: General Purpose, Jet Pump, Close-coupled Pump type “JM” and “JP” and Compressor Duty

## Optional Features:

- F2 and Build Option F3 mount
- Build Option Enclosure: ODPAO
- Regreasable bearings optional on 182/4T and 213/5T
- Double sealed ball bearings and/or bearing cap
- Drip cover
- Internal AEGIS® SGR
- Space heaters and thermal protection (thermostats or thermistors)
- Refer to the mod section for more options

### ADDITIONAL TECHNICAL DATA

ELECTRICAL DATA: B-16

MECHANICAL DATA: B-73



Three-Phase  
General Purpose  
Motors

## Features that make a difference:

- New ventilation system for improved thermal performance
- Robust feet design suitable for tougher applications
- New and more robust eyebolts design (frames 182/4T and up) plus a second eyebolt on non-drive end allowing vertical lifting capability (frames 213/5T and 254/6T)
- Oversized diagonally split aluminum terminal box that exceeds IP55 requirements
- Terminal box rotatable in 90 degrees increments for flexibility during installation
- Option for internal AEGIS® SGR
- Color coded leads as standard for easy wiring
- Regreasable ball bearings on 254/6T frame as standard (optional for 182/4T and 213/5T)
- Bearing cap as standard on flanged motors, optional on non flanged
- Suitable for VFD operation as per NEMA MG1 part 31.4.4.2
- Motor frame painting system 500 hours salt spray resistant

